

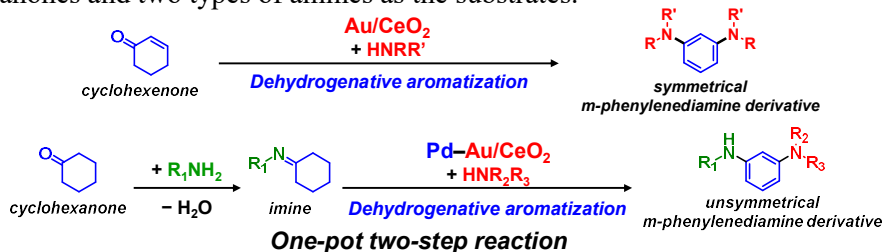
Selective Synthesis of *m*-Phenylenediamine Derivatives through Catalytic Dehydrogenative Aromatization

(¹*School of Engineering, The University of Tokyo*, ²*Graduate School of Science, Tokyo Metropolitan University*) ○Heizo Kimura,¹ Takafumi Yatabe,¹ Soichi Kikkawa,² Seiji Yamazoe,² Daisuke Takei,¹ Kazuya Yamaguchi¹

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Dehydrogenative aromatization is an environmentally friendly reaction that enables the synthesis of various aromatic compounds from cyclohexanones, which are relatively easy to functionalize regioselectively.¹ However, the synthesis of *m*-phenylenediamine derivatives via dehydrogenative aromatization, in which two amine nucleophiles can be introduced simultaneously at the *m*-position, has not been achieved because it was difficult to control the product selectivity due to irreversible formation of byproducts such as phenols and anilines. Here, we have achieved the selective synthesis of symmetric *m*-phenylenediamine derivatives through dehydrogenative aromatization using cyclohexenones and secondary amines as the substrates, using a CeO₂-supported Au nanoparticle (Au/CeO₂) catalyst for the first time.² Furthermore, detailed analysis revealed that the key points of this reaction are: (i) specific multi-site adsorption of the intermediates onto Au nanoparticles, (ii) promotion of O₂ utilization by the CeO₂ support, (iii) facilitation of 1,2/1,4-addition of secondary amines to cyclohexenones on the CeO₂ support.

However, this reaction system presented two issues: (i) it could not be applied to the synthesis of unsymmetrical *m*-phenylenediamine derivatives using two types of amines as the nucleophiles, and (ii) cyclohexenones were more difficult to obtain and synthesize than cyclohexanones. In this study, further investigation revealed that these issues could be resolved by employing a composite catalyst system combining Au/CeO₂ with Pd exhibiting α,β -dehydrogenation activity.³ This approach enabled the selective one-pot two-step synthesis of *m*-phenylenediamine derivatives, including the unsymmetrical ones, using cyclohexanones and two types of amines as the substrates.



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