

## Topotactic Synthesis of $\text{Ca}_2\text{MnO}_4$ Ruddlesden-Popper Perovskite Polyhedra

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### Introduction

In developing novel functional ceramic materials, independent controls over the crystalline phase and the morphology are important. As a major strategy to achieve the morphological control, the solution processes have been extensively studied for various ceramics. In the previous report, cubic microparticles of  $\text{Ca}_3\text{Al}_2(\text{OH})_{12}$  hydrogarnet were prepared via a solution process, and the topotactic transformation followed by selective removal of  $\text{CaO}$  gave rise to porous mayenite microcubes.<sup>1</sup> It was also revealed that the porous  $\text{SrFeO}_{3-\delta}$  perovskite particles can be obtained from the  $\text{Sr}_3\text{Fe}_2(\text{OH})_{12}$  hydrogarnet precursor by the similar approach.<sup>2</sup> However, the appropriate combination of two types of cations, divalent and trivalent, as well as suitable ionic radii are required to synthesize targeted hydrogarnets. In this study, we aimed to extend the range of compounds that can be prepared by using carbonate solid solutions as a precursor for topotactic synthesis.  $\text{Ca}_x\text{Mn}_{1-x}\text{CO}_3$  solid solution with polyhedral shape was prepared by hydrothermal synthesis, and  $\text{Ca}_2\text{MnO}_4$  Ruddlesden-Popper perovskite polyhedra were obtained by selective removal of  $\text{CaO}$  after calcination.

### Experimental Procedures

The precursor  $\text{Ca}_x\text{Mn}_{1-x}\text{CO}_3$  particles were prepared by the hydrothermal synthesis. First, given amounts of  $\text{Ca}(\text{CH}_3\text{COO})_2 \cdot \text{H}_2\text{O}$  and  $\text{Mn}(\text{CH}_3\text{COO})_2 \cdot 4\text{H}_2\text{O}$  were dissolved in a mixed solvent of diethylene glycol and distilled water followed by the addition of N,N-dimethylethylene diamine and ammonium carbonate. The resultant slurry was transferred into a Teflon-lined stainless steel autoclave and heated at 100 °C for 16 h. The product was separated by centrifugation, washed with distilled water and dried at 60 °C for 24 h. The dried powder was calcined in air at 700 °C for 1 hour, and porous  $\text{Ca}_2\text{MnO}_4$  polyhedral particles were obtained by selectively removing the  $\text{CaO}$  byproduct. The samples were characterized by powder X-ray diffraction (XRD), scanning electron microscopy-energy dispersive X-ray spectroscopy (SEM-EDX) and  $\text{N}_2$  adsorption-desorption measurements.

### Results and Discussion

Figure 1 shows the SEM-EDX elemental mapping images of the carbonate precursor prepared with a Ca/Mn ratio of 7/3. The particles exhibited polyhedral morphology with uniform shapes. Elemental mapping revealed that Ca and Mn were homogeneously distributed within each particle, suggesting the formation of  $\text{Ca}_x\text{Mn}_{1-x}\text{CO}_3$  solid solution. Figure 2 shows the XRD patterns of the  $\text{Ca}_x\text{Mn}_{1-x}\text{CO}_3$  precursor and the calcined samples. After calcination above 700 °C, the peaks of  $\text{Ca}_x\text{Mn}_{1-x}\text{CO}_3$  disappeared, and new peaks assigned to  $\text{Ca}_2\text{MnO}_4$  and  $\text{CaO}$  appeared, showing decomposition into these phases. Figure 3 presents the XRD patterns of the samples after calcination and after removal of the secondary phase. While the calcined sample contained both  $\text{Ca}_2\text{MnO}_4$  and  $\text{CaO}$ , single-phase  $\text{Ca}_2\text{MnO}_4$  was successfully obtained after the selective  $\text{CaO}$  removal.

### References

- [1] G. Hasegawa *et al.*, *Chem. Mater.* **2018**, *30*, 4498–4502.
- [2] G. Hasegawa *et al.*, *Chem. Mater.* **2023**, *35*, 6423–6436.

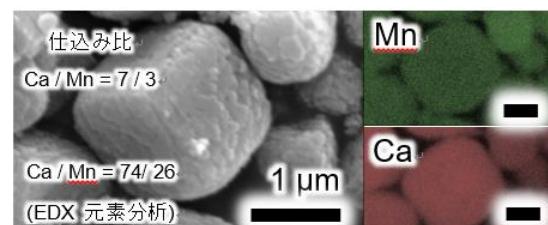


Fig. 1 SEM and EDX elemental mapping images of the  $\text{Ca}_x\text{Mn}_{1-x}\text{CO}_3$  particles.

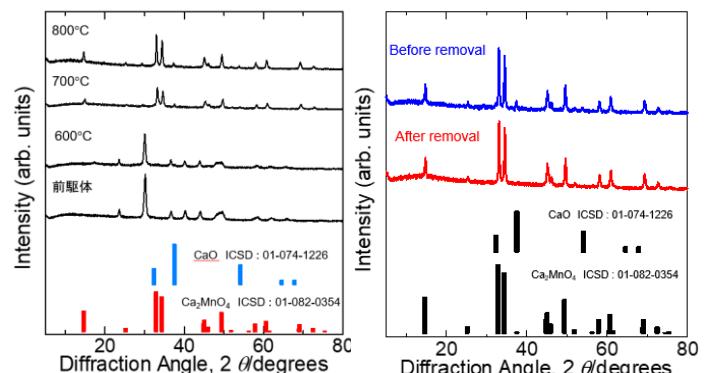


Fig. 2 XRD patterns of the  $\text{Ca}_x\text{Mn}_{1-x}\text{CO}_3$  particles and calcined sample

Fig. 3 XRD patterns of the calcined sample and removed  $\text{CaO}$ .